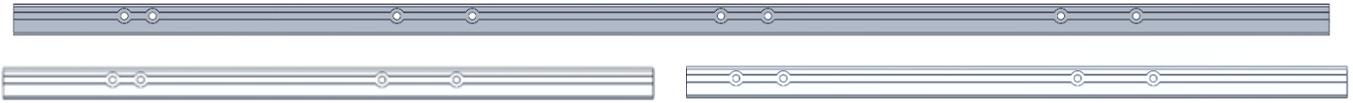
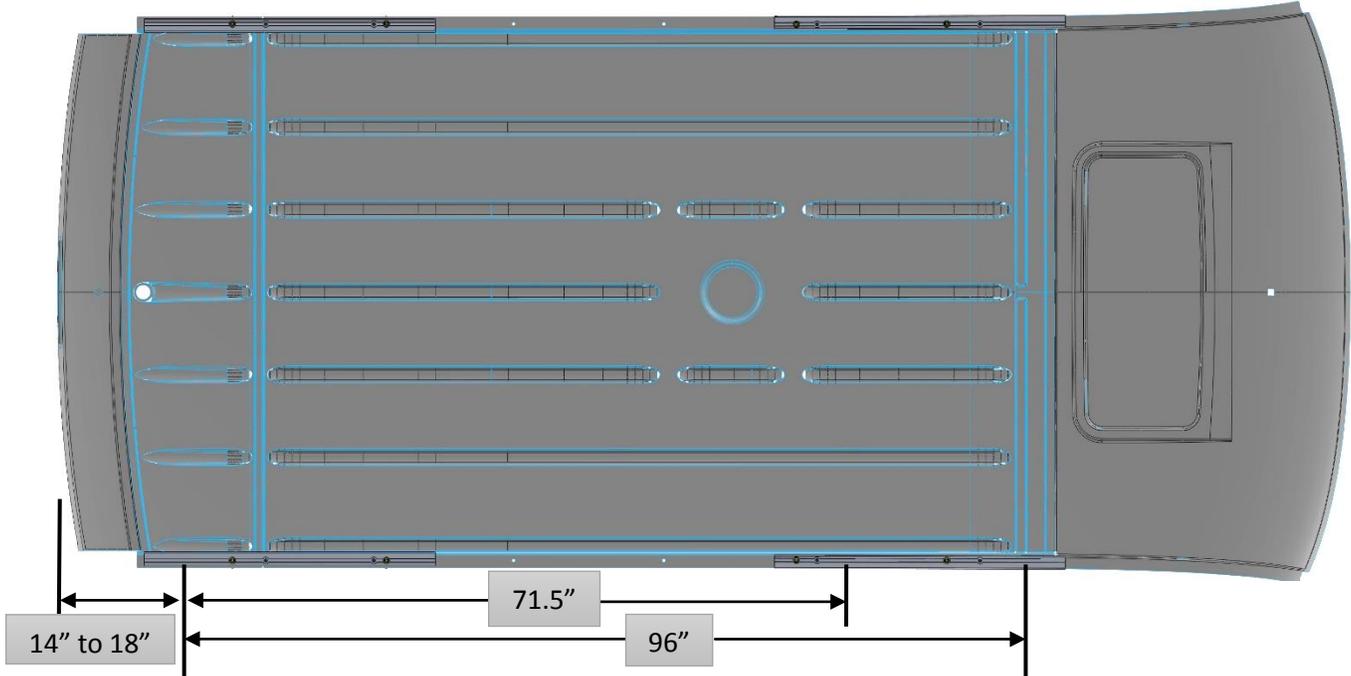


Step 1 - Mounting Rail - Sprinter

First cut the "Long Rails" in half (approx. 32") and apply the wide foam tape to the wide side of the rails opposite of the "T" slot.



Next lay the rails on the roof lining up the holes in the rail with the holes in the roof (they will have plugs in them). The "Front Bow Assy." and the "Rear Bow Assy." can be mounted at 71.5" or 96" center to center. The "Rear Bow Assy." should be between 14" and 18" from the rear of the van, **be sure to pick up the correct holes in the roof for your mounting application.**



Next remove the plugs from the roof in the desired location and bolt rails foam side down using M8x40mm BHCS(x) and flat washers (n), with rubber washer(u), fender washer(y) and M8 nyloc nut (w) on the inside, as shown. Repeat until all the rail are in place, driver side should be a mirror of the passenger side. USE E6000 AROUND HOLES TO PREVENT LEAKS.

