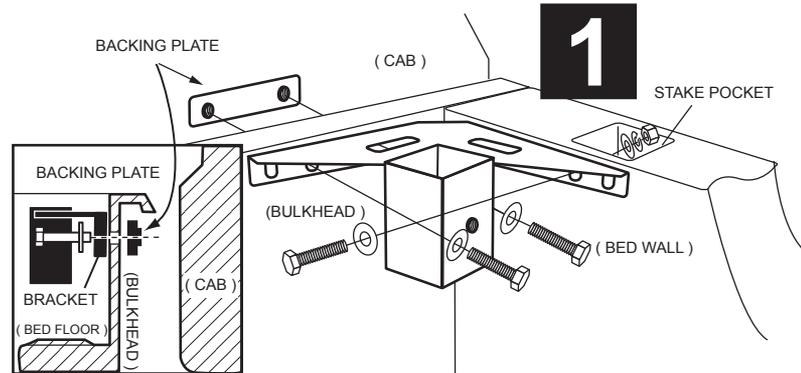
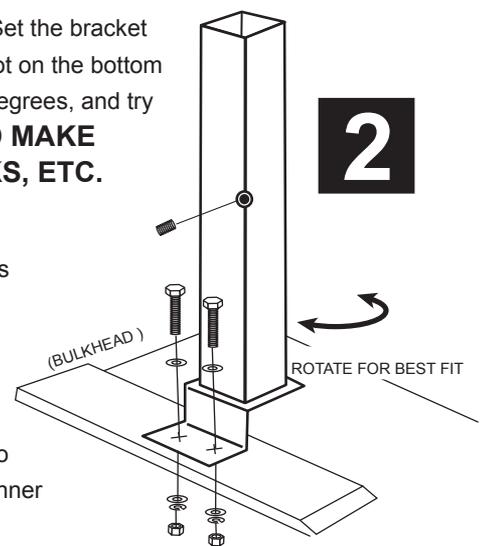


STEP 1 - The Quick Pac Rack can be mounted on the driver or passenger side of the truck bed. Choose now. The front upright support bracket will be bolted to the front bulkhead (two bolts on either side of the upright) and into the side stake pocket (one bolt) of the truck bed. The height of this bracket should be adjusted so that the backing plate can be drawn tightly against the flat surface of sheet metal of the bulkhead (see drawing). Mark (be sure the plate is level) and drill **ONLY TWO** holes in the front bulkhead which match up to the holes in the backing plate, and **ONE** in the side located at approximately the center of the stake pocket.



STEP 2 - Before bolting the front bracket to the truck, insert the upright support into the bracket. Set the bracket and the upright into position. There may be ribs in the floor of the truck bed. Make certain that the foot on the bottom of the upright is setting securely on the rib(s). If not, remove the upright from the bracket, rotate 90 degrees, and try again. After determining the "best footing", **CHECK UNDERNEATH THE TRUCK BED TO MAKE CERTAIN THAT THERE ARE NO OBSTRUCTIONS, BRAKE LINES, GAS TANKS, ETC. BENEATH THE FOOT PLATE!**

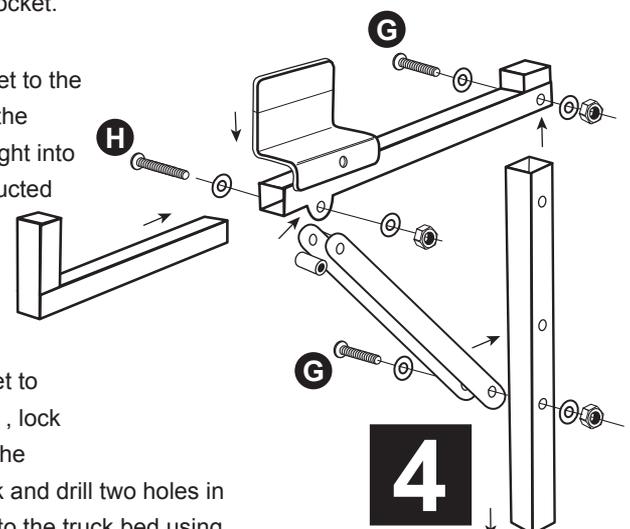
With the uprights inserted in the bracket, attach the front bracket to the truck using bolts **A** , washers **D** , and backing plate. Position the foot so that the upright is plumb. Mark and drill two holes in truck bed. Attach the upright foot to the truck bed using bolts **A** , washers **D** , lock washers **E** , and nuts **F** .



STEP 3 - The rear upright bracket will be bolted to the vertical face (inside face or forward face) of the inner bed wall around the rear stake pocket. With the rear upright inserted and plumb, locate the bracket flange so that the holes are at the approximate center of the stake pocket, as high as possible so that the bolt ends and nuts will be accessible. Mark and drill the inner bed wall at the stake pocket.

Before bolting the rear upright bracket to the truck, insert the upright support into the bracket. Set the bracket and the upright into position. Determine the best unobstructed footing as described above.

With the upright inserted in the bracket, attach the rear upright bracket to the truck using bolts **A** , washers **D** , lock washers **E** , and nuts **F** . Position the foot so that the upright is plumb. Mark and drill two holes in the truck bed. Attach the upright foot to the truck bed using bolts **A** , washers **D** , lock washers **E** , and nuts **F** .



STEP 4 - Construct the UPPER arm assembly as shown with **BUTTON HEAD bolts G** & **FLAT WASHERS K** & **LOCK NUTS J** . Use bolt **H** to attach the ladder stop, with the spacer in the gap of the horizontal cross arm. Insert the adjustable arm into the horizontal cross arm and select the desired width. Secure by tightening bolt **H** . Insert the uprights into the upright supports. Secure using set screws.

Tighten everything down and.... **THAT'S IT**, you're ready to load and go!

